

SDS028

SAFETY DATA SHEET

Chemical Product and Company Identification

LABEL IDENTIFIER: Hysol Kit 0151 Epoxy-Patch

PRODUCT IDENTIFIER: P/N 28854 Epoxy Adhesive

P/N 484897 Hydrostatic Retest Marking Kit

COMPANY IDENTIFICATION: MINE SAFETY APPLIANCES COMPANY

1100 Cranberry Woods Drive Cranberry Township, PA 16066

CUSTOMER SERVICE: 1-800-MSA-2222 (8:30 a.m. - 5:00 p.m., USA local time)

EMERGENCY: 1-800-255-3924 (CHEM-TEL, INC.)

Vendor Information

A Safety Data Sheet as furnished by the Henkel Corporation for Epoxy Patch Hysol Kit 0151 Resin and Hardener is attached (6 Pages).

Henkel Corporation SDS REVISION DATE: 06/06/2014

Other Information

WARNING: This is a hazardous chemical product. By following the directions and warnings provided with this product, the hazards associated with the use of this product can be greatly reduced but never entirely eliminated. Mine Safety Appliances Company makes no warranties, expressed or implied, with respect to this product and EXPRESSLY DISCLAIMS THE WARRANTY OF MERCHANTABILITY AND ANY WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. Users assume all risks in handling, using, or storing this product.



Revision Number: 004.0 Issue date: 06/06/2014

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **LOCTITE ® 0151 EPOXI-PATCH®** IDH number: 702159

ADHESIVE RESIN (KIT PART NO.

83176)

Product type: Epoxy resin Item number: 83176_193035 Restriction of Use: Region: United States None identified

Company address: Contact information: Henkel Corporation Telephone: (860) 571-5100

One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center

Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711

TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: COMBUSTIBLE LIQUID.

CAUSES SKIN IRRITATION.

MAY CAUSE AN ALLERGIC SKIN REACTION.

CAUSES SERIOUS EYE IRRITATION.

SUSPECTED OF CAUSING GENETIC DEFECTS. MAY DAMAGE FERTILITY OR THE UNBORN CHILD.

CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED

EXPOSURE.

| HAZARD CLASS | HAZARD CATEGORY |
|--|-----------------|
| FLAMMABLE LIQUID | 4 |
| SKIN IRRITATION | 2 |
| EYE IRRITATION | 2A |
| SKIN SENSITIZATION | 1 |
| GERM CELL MUTAGENICITY | 2 |
| REPRODUCTIVE TOXICITY | 1B |
| SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE | 1 |

PICTOGRAM(S)



Precautionary Statements

Obtain special instructions before use. Do not handle until all safety precautions have been Prevention:

read and understood. Keep away from heat, sparks, open flames, hot surfaces - no smoking. Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. Use personal protective

equipment as required.

Response: IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for

several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical

attention. If eve irritation persists: Get medical attention. Take off contaminated clothing. In

case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

Storage: Store in a well-ventilated place. Keep cool. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local

governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|--|-------------|-------------|
| Epoxy resin | Proprietary | 60 - 100 |
| Butyl 2,3-epoxypropyl ether | 2426-08-6 | 10 - 30 |
| Silica, amorphous, fumed, crystal-free | 112945-52-5 | 1 - 5 |

^{*} Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is

difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove

contaminated clothing and footwear. Get medical attention. Wash clothing

before reuse.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15

minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel.

Never give anything by mouth to an unconscious person. Get medical

attention.

Symptoms: See Section 11.

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5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as

turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray. Closed containers may

rupture (due to build up of pressure) when exposed to extreme heat.

Hazardous combustion products: Oxides of carbon. Irritating organic fragments. Acids. Aldehydes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to

prevent entry into water system; wear full protective equipment during cleanup. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Clean residue with soap and water. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to

clean up.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Prevent contact with eyes, skin and

clothing. Do not breathe vapor and mist. Wash thoroughly after handling.

Keep container closed. Refer to Section 8.

Storage: Store in original container until ready to use. Keep container tightly closed and

in a cool, well-ventilated place away from incompatible materials. Store away

from heat, sparks, flames, or other sources of ignition.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|--|--|-------------------------------|-----------|-------|
| Epoxy resin | None | None | None | None |
| Butyl 2,3-epoxypropyl ether | 3 ppm TWA (SKIN) | 50 ppm (270 mg/m3) PEL | None | None |
| Silica, amorphous, fumed, crystal-free | 10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction. | 20 MPPCF TWA 0.8 mg/m3 TWA | None | None |

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below

exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed

established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should

be used if the potential for splashing or spraying of product exists. Safety

showers and eye wash stations should be available.

Skin protection:Use chemical resistant, impermeable clothing including gloves and either an

apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:Liquid, PasteColor:Milky, whiteOdor:NoneOdor threshold:Not available.pH:Not applicable

 Vapor pressure:
 2 mm hg (20 °C (68°F))

 Boiling point/range:
 140 °C (284°F)

Melting point/ range:

Specific gravity:

Not available.

1.13

Specific gravity: 1.13
Vapor density: Not available.

Flash point: 81 °C (177.8 °F) Pensky Martens closed cup

Flammable/Explosive limits - lower:
Flammable/Explosive limits - upper:
Autoignition temperature:

Evaporation rate:

Not available.
Not available.
Not available.

Solubility in water: Not miscible or difficult to mix

Partition coefficient (n-octanol/water): Not available.

VOC content: 0.0 %; 0 g/l (value for resin and hardener together)

Viscosity:Not available.Decomposition temperature:Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: Polymerization is a highly exothermic reaction and may generate sufficient heat to cause

thermal decomposition and/or rupture containers.

Hazardous decomposition

products:

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Oxides of carbon. Aldehydes. Acids.

Incompatible materials: Strong acids. Strong bases. Strong oxidizing agents. Amines. Strong alkalis. Water.

Reactivity: Not available.

Conditions to avoid: Avoid temperatures above 38°C (100°F). Excessive heat. Store away from incompatible

materials. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe these precautions may result in excessive heat build-up

causing an exotherm.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: Inhalation of vapors or mists of the product may be irritating to the respiratory system.

Coughing. Shortness of breath.

Skin contact: Causes skin irritation. May cause allergic skin reaction. Itching. Redness.

Eye contact: Causes serious eye irritation. If left untreated, corneal damage can occur and injury is slow to

heal.

Ingestion: May cause gastrointestinal tract irritation if swallowed.

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects | |
|--|--|---|--|
| Epoxy resin | None | Allergen, Irritant | |
| Butyl 2,3-epoxypropyl ether | Oral LD50 (RAT) = 2,000 mg/kg Oral LD50 (RAT) = 2.05 g/kg Dermal LD50 (RABBIT) = 0.788 g/kg Inhalation LC50 (RAT) = 670 mg/l Inhalation LC50 (RAT, 8 h) = > 670 mg/l | Irritant, Allergen, Central nervous system, Liver, Mutagen | |
| Silica, amorphous, fumed, crystal-free | None | Nuisance dust | |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|--|----------------|-----------------|--|
| Epoxy resin | No | No | No |
| Butyl 2,3-epoxypropyl ether | No | No | No |
| Silica, amorphous, fumed, crystal-free | No | No | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Combustible liquid, n.o.s. (n-Butyl glycidyl ether)

Hazard class or division: Combustible Liquid

Identification number: NA 1993 Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin

resin)

Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A

Epichlorhydrin resin)

Hazard class or division: 9
Identification number: UN 3082

Packing group:

Marine pollutant: Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act

Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS:
CERCLA/SARA Section 311/312:
CERCLA/SARA Section 313:

None above reporting de minimis
Immediate Health, Delayed Health, Fire
None above reporting de minimis

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This

product contains a chemical known to the State of California to cause birth defects or other

reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic

Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Sheila Gines, Regulatory Affairs Specialist

Issue date: 06/06/2014

IDH number: 702159 Product name: LOCTITE ® 0151 EPOXI-PATCH® ADHESIVE RESIN (KIT PART NO. 83176)

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