



MATERIAL SAFETY DATA SHEET

Chemical Product and Company Identification

LABEL IDENTIFIER: Loctite® 460 Prism®

PRODUCT IDENTIFIER: P/N 604038 Prism® 460 Adhesive, 3 Gram Tube

COMPANY IDENTIFICATION: MINE SAFETY APPLIANCES COMPANY
P.O. Box 439
Pittsburgh, PA 15230
CUSTOMER SERVICE: 1-800-MSA-2222 (8:30 a.m. – 5:00 p.m., USA local time)
EMERGENCY: 1-800-255-3924 (CHEM-TEL, INC.)

Vendor Information

A Material Safety Data Sheet as furnished by the Loctite Corporation for Prism 460 Adhesive 46040 is attached (8 Pages).

Loctite Corporation MSDS REVISION DATE: 4/15/97

Other Information

WARNING: This is a hazardous chemical product. By following the directions and warnings provided with this product, the hazards associated with the use of this product can be greatly reduced but never entirely eliminated. Mine Safety Appliances Company makes no warranties, expressed or implied, with respect to this product and EXPRESSLY DISCLAIMS THE WARRANTY OF MERCHANTABILITY AND ANY WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. Users assume all risks in handling, using or storing this product.

Prism(R) 460 Low Odor/Bloom Inst Adh
46040

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Prism(R) 460 Low Odor/Bloom Inst Adh
Item No.: 46040
Product Type: Cyanoacrylate ester

2. COMPOSITION, INFORMATION ON INGREDIENTS

Ingredients	CAS No.	%
Cyanoacrylate ester	Proprietary	95-100
Poly (methyl methacrylate)	9011-14-7	3-5
Cyanoacetate ester	Proprietary	0.1-3
HYDROQUINONE	123-31-9	0.1-0.5

Ingredients which have exposure limits

Exposure Limits (TWA) Ingredients	ACGIH (TLV)	OSHA (PEL)	OTHER
HYDROQUINONE	2 mg/m3 TWA	2 mg/m3 TWA	2 mg/m3 TWA 4 mg/m3 STEL

Exposure Limits (STEL) Ingredients	ACGIH (TLV)	OSHA (PEL)

3. HAZARDS IDENTIFICATION

Toxicity: Skin contact may cause burns.
Bonds skin rapidly and strongly.
Skin and eye irritant.
Estimated oral LD50 more than 5000mg/kg.
Estimated dermal LD 50 more than 2000 mg/kg.

Primary Routes of Entry: None known

Signs and symptoms of Exposure: Vapor is irritating to eyes and mucous membranes above TLV. Prolonged and repeated overexposure to vapors may produce symptoms of non-allergic asthma in sensitive individuals.

Existing Conditions Aggravated by Exposure: None known

Ingredients	Literature Referenced Target Organ and Other Health Effects	Carcinogen NTP IARC OSHA
Cyanoacrylate ester	ALG IRR	NO NO NO
Poly (methyl methacrylate)	IRR	NO N/A NO

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3. HAZARDS IDENTIFICATION

(continued)

Cyanoacetate ester	No Data	NO	NO	NO
HYDROQUINONE	AC3 BLO BNM CNS EYE IMM IRR MUT NO	N/A	NO	NO
	SKI			

Abbreviations

N/A Not Applicable	AC3 ACGIH animal carcinogen.
ALG Allergen	BLO Blood
BNM Bone Marrow	CNS Central nervous system
EYE Eyes	IMM Immune system
IRR Irritant	MUT Mutagen
SKI Skin	

4. FIRST AID MEASURES

Ingestion: Ingestion is not likely. See supplemental page for emergency procedures.

Inhalation: Remove to fresh air. If symptoms persist, obtain medical attention.

Skin Contact: Soak in warm water. See supplemental page for emergency procedures.

Eye Contact: See supplemental page for emergency procedures. Obtain medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: Approximately 185°F Method: Tag Closed Cup
Recommended

Extinguishing Agents: Carbon dioxide, foam, dry chemical

Hazardous Products formed by Fire or Thermal Decomp Irritating organic fragments.

Unusual Fire or Explosion Hazards: None

Explosive Limits:
(% by volume in air)Lower Not available
(% by volume in air)Upper Not available

6. ACCIDENTAL RELEASE MEASURES

Steps to be taken in case
of spill or leak: Flood with water to polymerize. Soak up with an
inert absorbent.

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7. HANDLING AND STORAGE

Safe Storage: Store below 75°F.
(Contact Loctite Customer Service 1-800-243-4874 for shelf Life information)
Handling: Avoid contact with skin and eyes. Avoid breathing
vapor.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

Eyes: Safety glasses or goggles.
Skin: Nitrile or polyethylene gloves and aprons.
Do not use cotton.
See supplemental page for additional information.
Ventilation: Local ventilation may be desirable when using
large amounts in a confined area.

See Section 2 for Exposure Limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Water white to straw colored liquid
Odor: Negligible
Boiling Point: More than 300°F
pH: Does not apply
Solubility in Water: Polymerized by water
Specific Gravity 1.1
Volatile Organic Compound
(EPA Method 24) 65.0%, 715 grams per liter
Vapor Pressure: Less than 0.02 mm
Vapor Density: Not available
Evaporation Rate
(Ether = 1) Not available

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous Polymerization: Will not occur

Incompatibility: Polymerized by contact with water, alcohols, amines, alkalies.
Conditions to Avoid: Not available
Hazardous Decomposition Products (non-thermal): None

11. TOXICOLOGICAL INFORMATION

See Section 3.

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12. ECOLOGICAL INFORMATION

No data available

13. DISPOSAL CONSIDERATIONS

Recommended methods of disposal: Polymerize as above. Incinerate following EPA and local regulations.
EPA Hazardous Waste Number: NH - Not a RCRA Hazardous Waste Material

14. TRANSPORTATION INFORMATION

DOT (49 CFR 172)

Domestic Ground Transport

Proper Shipping Name: Unrestricted (Not more than 450 liters);
Combustible liquids, n.o.s. (Cyanoacrylate ester)
(More than 450 liters)

Hazard Class or Division: Unrestricted (Not more than 450 liters)
Combustible liquid (More than 450 liters)

Identification Number: None (Not more than 450 liters);
NA 1993 (More than 450 liters)

Marine Pollutant: None

IATA

Proper Shipping Name: Unrestricted (Not more than one pint);
Other regulated substances (More than one pint)

Class or Division: Unrestricted (Not more than one pint);
Class 9 (More than one pint)

UN or ID Number: None (Not more than one pint)
ID 8027 (More than one pint)

15. REGULATORY INFORMATION

CA Proposition 65: No California Proposition 65 chemicals are known to be present.

16. OTHER INFORMATION

Estimated NFPA(R) Code:
Health Hazard: 2
Fire Hazard: 2
Reactivity Hazard: 1
Specific Hazard: Does not apply

Estimated HMIS(R) Code:
Health Hazard: 2
Flammability Hazard: 2
Reactivity Hazards: 1

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16. OTHER INFORMATION

(continued)

Personal Protection: See Section 8.

NFPA is a registered trademark of the National Fire Protection Assn.
HMIS is a registered trademark of the National Paint and Coatings Assn.

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Revision Date: April 15, 1997 Revision: 0023

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INFORMATION FOR FIRST AID AND CASUALTY ON TREATMENT FOR ADHESION OF
HUMAN SKIN TO ITSELF IF CAUSED BY CYANOACRYLATE ADHESIVES

Cyanoacrylate adhesive is a very fast setting and strong adhesive. It bonds human tissue including skin in seconds. Experience has shown that accidents due to cyanoacrylates are handled best by passive, nonsurgical first aid. Treatment of specific types of accidents are given below.

SKIN CONTACT

Remove excess adhesive. Soak in warm, soapy water. The adhesive will come loose from the skin in several hours. Cured adhesive does not present a health hazard even when bonded to the skin.

Avoid contact with clothes, fabrics, rags, or tissue. Contact with these materials may cause polymerization. The polymerization of large amounts of adhesive will generate heat causing smoke, skin burns, and strong, irritating vapors. Wear nitrile or polyethylene gloves and apron when handling large amounts of adhesive.

SKIN ADHESION

First immerse the bonded surfaces in warm, soapy water. Peel or roll the surfaces apart with the aid of a blunt edge, e.g. a spatula or a teaspoon handle; then remove adhesive from the skin with soap and water. Do not try to pull surfaces apart with a direct opposing action.

EYELID TO EYELID OR EYEBALL ADHESION

In the event that eyelids are stuck together or bonded to the eyeball, wash thoroughly with warm water and apply a gauze patch. The eye will open without further action, typically in 1-4 days. There will be no residual damage. Do not try to open the eyes by manipulation.

ADHESIVE ON THE EYEBALL

Cyanoacrylate introduced into the eyes will attach itself to the eye protein and will disassociate from it over intermittent periods, generally covering several hours. This will cause periods of weeping until clearance is achieved. During the period of contamination, double vision may be experienced together with a lachrymatory effect, and it is important to understand the cause and realize that disassociation will normally occur within a matter of hours, even with gross contamination.

MOUTH

If lips are accidentally stuck together, apply lots of warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth. Peel or roll lips apart. Do not try to pull the lips

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with direct opposing action.

It is almost impossible to swallow cyanoacrylate. The adhesive solidifies and adheres in the mouth. Saliva will lift the adhesive in one half to two days. In case a lump forms in the mouth, position the patient to prevent ingestion of the lump when it detaches.

BURNS

Cyanoacrylates give off heat on solidification. In rare cases a large drop will increase in temperature enough to cause a burn.

Burns should be treated normally after the lump of cyanoacrylate is released from the tissue as described above.

SURGERY

It should never be necessary to use such a drastic method to separate accidentally bonded skin.